## KUEBLER - LIMES MAGNETIC SENSOR LI20 MAGNETIC TAPE B1

SERIE 8.LI20.

- Resolution up to 0.01 mm
- · Contactless measuring technology
- Status LED
- IP67 Impervious to chips, oil, water, etc.



Kübler

## **PRODUCT DESCRIPTION**

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Linear sensor used to measure linear movements with high accuracy, for example in woodworking machines, lathes, material handling, overhead cranes etc. The sensor is almost entirely non-sensitive to chips, oil, dust and water and can thus be used in troublesome environments, it is sealed and has no moving parts. This sensor is fitted to read a magnetic tape with a self-adhesive underside. This sensor is available with different resolutions, and if the recipient (counter/PLC) has a multiplication function, a resolution of 10  $\mu$ m can be achieved. See electrical data (Resolution, Accuracy) for more information. Magnetic tape B1 has a polar distance of 2 mm. For the combination Ll20/B1, the distance between sensor and tape must be 0.1 to 1.0 mm (0.4 mm is recommended). For the magnet sensor, the slope must not exceed  $\pm 3^\circ$ , the rotation must not exceed  $\pm 3^\circ$  and the offset must not exceed  $\pm 1$  mm.

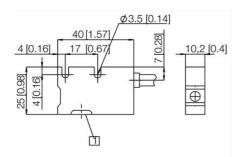
The following information is required to select the right combination:

- requirement on accuracy (from 0.4 mm to 0.01 mm)

- the movement's speed (taking into account frequency to subsequent systems and the sensor's max. speed)
- the movement's length (to order the magnetic scale's length = required length of measurement + 1 dm)

Please refer to the images below for ordering information.

Order code sensor head Limes LI20	8.LI20 .X1X1 .2XX Type	X	
<ul> <li>Model</li> <li>1 = IP67, standard</li> <li>2 = IP68 / IP69k and humidity tested acc. to EN 60068-3-38, EN 60068-3-78</li> <li>Pulse edge interval</li> <li>1 = standard</li> </ul>	<ul> <li>Output circuit / power supply</li> <li>1 = RS422 / 4.8 26 V DC</li> <li>2 = Push-pull / 4.8 30 V DC</li> <li>Type of connection</li> <li>1 = cable, 2 m [6.56'] PUR</li> </ul>	<ul> <li>Reference signal</li> <li>2 = index periodic</li> <li>Code (resolution) <sup>1)</sup></li> <li>005 = 100 μm</li> <li>020 = 25 μm</li> <li>050 = 10 μm</li> </ul>	Stock types 8.LI20.1111.2005 8.LI20.1111.2020 8.LI20.1111.2050 8.LI20.1121.2005 8.LI20.1121.2020 8.LI20.1121.2050
Order code magnetic band Limes B1	8.B1 . 10 . 010 . XX		
Width 10 = 10 mm	●         Length           0010 = 1 m         0060 = 6 m           0020 = 2 m         0100 = 10 m           0040 = 4 m         0200 = 20 m           0050 = 5 m         0050 = 5 m	<i>Optional on request</i> - other lengths up to 70 m	<i>Stock types</i> 8.B1.10.010.0010



1 mätområde